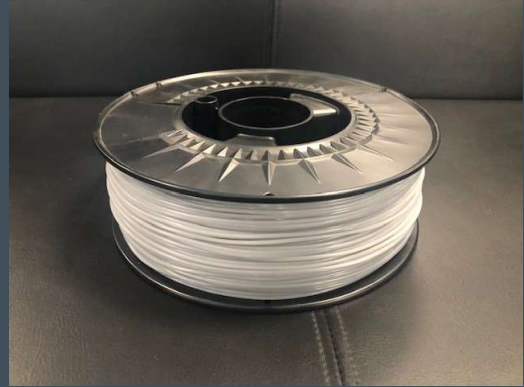


Municipal recycled PLA, (white)

Description

PLA (Polylactic Acid) is a renewable and industrially compostable biopolymer and thermoplastic derived from plant starch. It is commonly used as a filament in the additive manufacturing industry, as well as in some plastic packaging, such as coffee cup liners and lids. PLA is mechanically recyclable at end of life and is being recycled into additive manufacturing filaments as part of TRANSFORM-CE.



Recommended Settings

<u>Setting</u>	
Printing Temperature	250
Bed Temperature	80
Fan Speed	80%
Print Speed	50mm/s
Travel Speed	150mm/s
Initial Layer Speed	25mm/s
Retraction Distance	6.5mm

Notes:

Please ensure your print nozzle melt-zone is clear of other polymer (for example, by using a new nozzle or performing a hot and/or cold pull) prior to use. Traces of other polymers can cause blockages when printing with this material.

