Interreg North-West Europe WOW!

European Regional Development Fund

SEWAGE CELLULOSE TO ACTIVATED BIOCHAR

WHAT IS A TEA?

Techno-economic assessment (TEA) is an integrated evaluation of the technological performance and economic feasibility of a (new) process or value chain with the aim to identify the most important underlying parameters for its economic feasibility. As such a TEA helps decision makers in steering research and developments or investments. For the WOW! project we performed a TEA for cellulose, PHA and lipids from sewage.

PYROLYSIS PLANT

Cellulose fibers are recovered by using special screens, dewatered, dried, and formed into pellets. A fast pyrolysis process transforms the pellets into biochar and volatiles that are separated into bio-oil, acetic acid, and pyrolysis gas. The pyrolysis gas is internally used to provide the heat required for drying the cellulose fibers.



BIOCHAR ACTIVATION

To expand the number of applications, biochar can be activated using a chemical method.



KEY PARAMETERS

- Activation yield
- OPEX savings
- Drying heat
- Plant scale



TFA

BIOCHAR



CONCLUSIONS & FUTURE PERSPECTIVES

- Production cost of chemically activated char was €2317/ton, which is 42% less than the assumed market price.
- Alternative drying technology such as vacuum evaporator would result in fuel cost savings.
- The acid fraction and activated char may require further treatment to attain standard quality.
- TEA shows a positive business case under the assumptions made. Optimizing actual operations will make further improvements.

MORE INFORMATION:

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